



# APPLUS+ CERTIFIED SERVICE

No.

PR-2000/092

LGAI Technological Center, S.A. (APPLUS) certifies that the Service:

**WELDING OF RAILWAY VEHICLES AND COMPONENTS. CL1 P**

Of the company:

**METÁLICAS SOMONTE, S.L.**

C/ LA CANTERA 290 - POLÍTONO LA PEÑONA  
33691 GIJÓN (ASTURIAS) SPAIN

Is in accordance with the requirements of the Particular Certification System:

**SPC 092**

And the standard:

**EN 15085-2:2007:** RAILWAY APPLICATIONS. WELDING OF RAILWAY VEHICLES AND COMPONENTS. PART 2: QUALITY REQUIREMENTS AND CERTIFICATION OF WELDING MANUFACTURER

**This certificate is valid until 29<sup>th</sup> July 2023**, provided that the conditions laid down in the contract are maintained.

Bellaterra, 29<sup>th</sup> July 2022

 **Applus<sup>+</sup>**  
LGAI Technological Center, S.A.

Xavier Ruiz Peña  
Managing Director, Product Conformity B.U.



*This document is not valid without its technical annex; whose number coincides with that of the certificate.*

*You can check the validity of this certificate on our website: [www.appluslaboratories.com/certified\\_products](http://www.appluslaboratories.com/certified_products)*

**PR-2000/092**

**APPLICATION:**

**It is certified to perform welding according to the CL1 P certification level in accordance with the standard EN 15085-2**

**Scope:**

**Manufacture, modification and testing of vehicles and welded railway components (including spare parts).**

**Range of certification:**

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	
		Material thickness	Exterior diameter
138 WPS-MS-03-22	ISO/TR 15608 Grup 1 (Steels with specified minimum yield strength Re $\leq$ 355 N/mm <sup>2</sup> )	3 to 10 mm	>25,5 mm
138 WPS-MS-03	ISO/TR 15608 Grup 1 (Steels with specified minimum yield strength Re $\leq$ 355 N/mm <sup>2</sup> )	10 a 100mm	>500mm o >150mm PA, PF Y PC*(*Tube rotated)

Coordinator responsible for welding: Sr. Luis Manuel Toribio Fernandez

Date of birth: 03/04/1971

Training: EWE-ES-498