



APPLUS+ CERTIFIED SERVICE

No.

PR-2000/092

LGAI Technological Center, S.A. (APPLUS) certifies that the Service:

WELDING OF RAILWAY VEHICLES AND COMPONENTS. CL1 P

Of the company:

METÁLICAS SOMONTE, S.L.

C/ LA CANTERA 290 - POLÍTONO LA PEÑONA
33691 GIJÓN (ASTURIAS) SPAIN

Is in accordance with the requirements of the Particular Certification System:

SPC 092

And the standard:

EN 15085-2:2007: RAILWAY APPLICATIONS. WELDING OF RAILWAY VEHICLES AND COMPONENTS. PART 2: QUALITY REQUIREMENTS AND CERTIFICATION OF WELDING MANUFACTURER

This certificate is valid until 29th July 2023, provided that the conditions laid down in the contract are maintained.

Bellaterra, 29th July 2022

 **Applus⁺**
LGAI Technological Center, S.A.

Xavier Ruiz Peña
Managing Director, Product Conformity B.U.



This document is not valid without its technical annex; whose number coincides with that of the certificate.

You can check the validity of this certificate on our website: www.appluslaboratories.com/certified_products

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APPLICATION:

It is certified to perform welding according to the CL1 P certification level in accordance with the standard EN 15085-2

Scope:

Manufacture, modification and testing of vehicles and welded railway components (including spare parts).

Range of certification:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	
		Material thickness	Exterior diameter
138 WPS-MS-03-22	ISO/TR 15608 Grup 1 (Steels with specified minimum yield strength Re \leq 355 N/mm ²)	3 to 10 mm	>25,5 mm
138 WPS-MS-03	ISO/TR 15608 Grup 1 (Steels with specified minimum yield strength Re \leq 355 N/mm ²)	10 a 100mm	>500mm o >150mm PA, PF Y PC*(*Tube rotated)

Coordinator responsible for welding: Sr. Luis Manuel Toribio Fernandez

Date of birth: 03/04/1971

Training: EWE-ES-498